

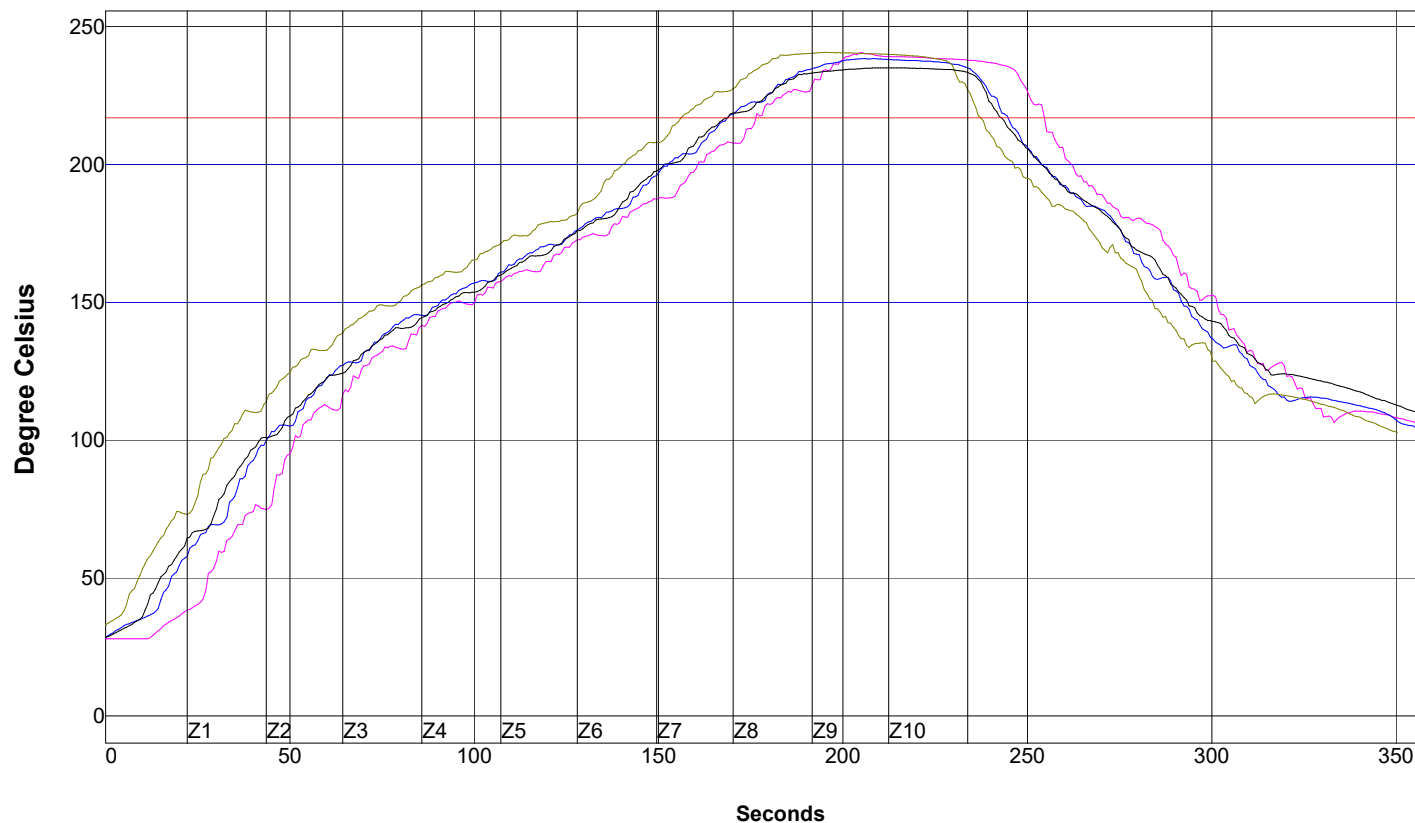
Company: Kaifa Technology Malaysia Sdn B
Oven Name: Rehm L2 TOP

Site: KFPG
Process Window Name: Indium 10_8 HF

Setpoints (Degree Celsius)

Zone	1	2	3	4	5	6	7	8	9	10
Top	145	180	185	190	190	205	210	260	280	285
Bottom	145	180	185	190	190	205	210	260	280	285

Conveyor Speed (mm/min): 1150



Seconds

	Pass	Max Rising Slope	Max Falling Slope	Soak Time 150-200°C	Reflow Time /217°C	Peak Temp	Ramp- 31°C to peak
U16		2.23	-2.09	62.73	78.36	240.73	1.10
PN		2.01	-1.82	61.99	76.22	238.51	1.02
U5		2.21	-2.08	60.87	81.42	240.78	1.07
U1		2.01	-1.75	58.82	74.55	235.17	1.00
Delta		0.22	0.34	3.91	6.87	5.61	0.10

Process Window:

Process Window: Indium 10_8 HF

Statistic Name	Low Limit	High Limit	Units
Max Rising Slope (Target=1.5) (Calculate Slope over 20 Seconds)	0.5	2.5	Degrees/Second
Max Falling Slope (Calculate Slope over 20 Seconds)	-6.0	-1.0	Degrees/Second
Soak Time 150-200°C	30	90	Seconds
Time Above Reflow - 217°C	45	100	Seconds
Peak Temperature	230	250	Degree Celsius
Ramp- 31°C to peak	0.5	2.5	Degrees/Second

Description:

Profiled Using Profiling Software Technology

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